

Date: Thursday, 16/10/2008 3:49:18 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42675	
Estimate Number : 13228	
P.O. Number :	
This Issue : 16/10/2008 S.O. No. :	Part Number : D2127251169
Prsht Rev. : NC	Drawing Number : D212-725-1
First Issue : / /	Project Number : N/A
Previous Run : 42671	Drawing Revision :
	Material : N/A
	Due Date : 23/10/2008
Written By :	Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.10.16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7376 to Eagle Copters
"Assembly of D212-725-1-169 with Dart IPP D212-725-1-169"
Send a copy of this IPP

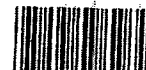
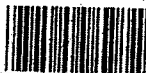
AS OCT 29 2008

2.0	D2127251169	Bracket Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BRACKET OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-169	BRACKET	<u>7645211</u>

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-169 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:18 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42675

Part Number: D2127251169

Job Number:



Seq. #:

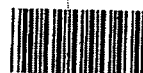
Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

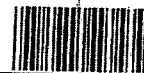
Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

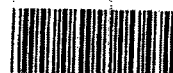
Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.11.03

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.41

Discrepancy:

Fabricate D212-725-1-161, Stiffener Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-161, Stiffener Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

1.41 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.42

Discrepancy:

Fabricate D212-725-1-163, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-163, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

1.42 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.43

Discrepancy:

Fabricate D212-725-1-165, Support Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-165, Support Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 56, Fig. 19. Material 2024 T3 .040 Batch No. 0921.

1.43 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.44

Discrepancy:

Fabricate D212-725-1-167, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-167, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

1.44 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.45

Discrepancy:

Fabricate D212-725-1-169, Bracket Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-169, Bracket Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 58. Material used 2024 T3 .032 Batch No. 0617.

1.45 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42675	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251169
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42671	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>Julie Dawson 16.10.10</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-169 with Dart IPP D212-725-1-169"

Send a copy of this IPP

C208110/20 ①

2.0	D2127251169	Bracket Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BRACKET OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-169	BRACKET	
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-169 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42675

Part Number: D2127251169

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Prsht Rev. : NC	Drawing Number : D212-725-1
First Issue : / /	Project Number : N/A
Previous Run : 42671	Drawing Revision :
	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>JUD 08.10.16</u>	Qty: 1 Um: Each
Comment :	

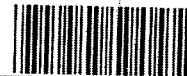
Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-169 with Dart IPP D212-725-1-169"
Send a copy of this IPP

[Signature]

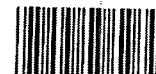
OCT 29 2008

2.0	D2127251169	Bracket Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BRACKET OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-169	BRACKET	<u>4645211</u>
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Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-169 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:18 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42675

Part Number: D2127251169

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.41

Discrepancy:

Fabricate D212-725-1-161, Stiffener Oil Cooler for Dart Aerospace.

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D212-725-1-161, Stiffener Oil Cooler fabricated IAW
D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

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AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.42

Discrepancy:

Fabricate D212-725-1-163, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-163, Clip Oil Cooler fabricated IAW D212-725-1
Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

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Squawk: 1.43

Discrepancy:

Fabricate D212-725-1-165, Support Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-165, Support Oil Cooler fabricated IAW D212-725-1
Dwg Pg. 56, Fig. 19. Material 2024 T3 .040 Batch No. 0921.

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D212-725-1-167, Clip Oil Cooler fabricated IAW D212-725-1
Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

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Discrepancy:

Fabricate ~~D212-725-1-169~~, Bracket Oil Cooler for Dart Aerospace.

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Dwg Pg. 58. Material used 2024 T3 .032 Batch No. 0617.

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